



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

649.5012
Job Sheet 177135



Part No: 649.5012

Job Qty: 16 ea

Part Name: Deflector



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/7/18

Job Tracking No:

Due Date: 5/11/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV D IPP REV. C RQ 13/10/29 VERIFIED BY:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard	Workcenter/Supplier		Sign-off
					Setup hrs	Run hrs	Workcenter / Supplier Lead Time	
90	Start up Operation	16 Ea	5/11/18	5/11/18	0.00	0.00	Start Up Machining-1	<i>mm DAS 18/05/18</i>
100	Bandsaw	16 pcs	5/11/18	5/11/18	0.00	0.80	Bandsaw1	<i>11 52 18/05/18</i>
110	CNC Vertical Machining	16 pcs	5/11/18	5/11/18	0.00	9.84	HAAS1-1	<i>11 9-89 18/05/18</i>
120	QC	16 pcs	5/11/18	5/11/18	0.00	0.00	QC2 Machining-1	<i>11 18/05/18</i>
130	QC	16 pcs	5/11/18	5/11/18	0.00	0.00	QC8 Machining-1	<i>mm 18/05/18</i>
140	Outsource	16 pcs	5/11/18	5/11/18			ATG001-VC 10	<i>CT 18-55 ATG 18/05/18</i>
150	Packaging	16 pcs	5/11/18	5/11/18	0.00	0.00	Packaging2	<i>APAS 18/05/18</i>
155	QC	16 pcs	5/11/18	5/11/18	0.00	0.00	QC5	<i>QC6 MAY 25 2018</i>
180	Packaging	16 pcs	5/11/18	5/11/18	0.00	0.00	Packaging3-1	<i>CC 121 MAY 25 2018</i>
190	QC21-SA	16 Ea	5/11/18	5/11/18	0.00	0.00	QC21	<i>DAS 21 MAY 28 2018</i>

Part Op 100 - Cut Blanks at 3.75"

Descriptions: 110 - 1-Machine per folio FB221 DWG REV: _____ FOLIO REV: _____ 2- deburr and break all sharp edges
140 - Issue P/O to ATG: *18055624* AS PER MPP-172 SECTION 2.1, HARD ANODIZE COLOR BLACK, PER IAW MIL-A-8625 TYPE 3 CLASS 2 AS PER MPP-172 SECTION 4.2, PRIME AS PER IAW MIL-PRF-23377 TYPE 1 CLASS N Certification of Conformity is required
180 - ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
649.5012E	Deflector	5.0080 Ea (.313 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	649.5012E	5	99	0

Part Specifications

Specifications could not be found.

Plex 5/7/18 1:35 PM dart.lacelle.linda

5069637
5069644



Container No: S069654



Part: 649.5012

Job No: 177135

Serial No/Batch: S069654

Revision:
Inspector:

DART Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 05/09/18

32

177135

FIRST ARTICLE INSPECTION CHECKLIST

[illegible]

Measured by: <i>gmg</i>	Audited by:	Preliminary Approval:
Date: <i>18/05/05</i>	Date:	Date:

Rev	Date	Change	Revised by	Approved
A	14.06.26	New Issue	KJ	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO039824**

Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalande, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO039824
PO Date: 5/8/18
Due Date: 5/17/18
Purchase Order Revision:
Revision Date:
Ship-To Contact: Tsimiklis, Chrisoula
Phone:
Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items										
Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	175552	644.4113	Spacer, Stop 1-ISSUE P/O TO ATG: _____ 2-Anodize Black -MPP-172 Section 2.1 -Hard Anodize IAW Mil-A-8625 Type 3 Class 2 3-Certification of Conformity is required	Firmed	5/16/18	20 pcs	0 pcs <i>20x</i>	20 pcs	\$4.20/pcs <i>AT 19/05/17</i>	\$84.00
2	175557	644.4114	Washer, Pivot 1-ISSUE P/O TO ATG: _____ 2-Anodize Black -MPP-172 Section 2.1 -Hard Anodize IAW Mil-A-8625 Type 3 Class 2 3-Certification of Conformity is required	Firmed	5/16/18	10 pcs	0 pcs <i>10x</i>	10 pcs	\$5.70/pcs <i>AT 19/05/17</i>	\$57.00
3	175558	644.4119	Spacer, Fwd Stop 1-ISSUE P/O TO ATG: _____ 2-Anodize Black -MPP-172 Section 2.1 -Hard Anodize IAW Mil-A-8625 Type 3 Class 2 3-Certification of Conformity is required	Firmed	5/16/18	20 pcs	0 pcs <i>20x</i>	20 pcs	\$4.50/pcs <i>AT 19/05/17</i> <i>CD</i>	\$90.00

Items										
Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
4	175738	649.4813	Shim ISSUE P/O: _____ As Per MPP-172 Section 2.1, Hard Anodize IAW MIL-A-8625, Type III, Class 2, Color Black As Per MPP-172 Section 4.2 Prime IAW MIL-P-23377J Type1 Class N	Firmed	5/16/18	11 pcs	0 pcs	11 pcs	\$7.45/pcs	\$81.95
	172764			Firmed	5/16/18	15 pcs	150 pcs	15 pcs	\$7.45/pcs	\$111.75
	177140			Firmed	5/16/18	20 pcs	200 pcs	20 pcs	\$7.45/pcs	\$149.00
Sub Total:						46	0	46		\$342.70
5	176020	649.5111	LH Wiper Deflector Issue P/O to ATG : _____ AS PER DWG 649.5100 1- Black Anodize as per 2- PRIME AS PER DWG, SEE NOTE #2 Certification of Conformity is required	Firmed	5/16/18	10 pcs	0 pcs	10 pcs	\$17.50/pcs	\$175.00
6	176604	D5230-1	Mounting Plate Outsource process-Anodize per QSI017 4.1.10.1 ISSUE P/O: _____ SUPPLIER: ATG HARD ANODIZE BLACK AS PER MIL SPEC AND DWG C OF C IS REQUIRED	Firmed	5/16/18	10 pcs	0 pcs	10 pcs	\$9.70/pcs	\$97.00
7	176021	649.5112	RH Wiper Deflector Issue P/O to ATG : _____ AS PER DWG 649.5100 1- Black Anodize 2- PRIME, SEE NOTE #2 Certification of Conformity is required	Firmed	5/16/18	10 pcs	0 pcs	10 pcs	\$17.50/pcs	\$175.00
8	175562	644.4124	Washer, Pivot 1-ISSUE P/O TO ATG: _____ 2-Anodize Black -MPP-172 Section 2.1 -Hard Anodize IAW Mil-A-8625 Type 3 Class 2 3-Certification of Conformity is required	Firmed	5/16/18	10 pcs	0 pcs	10 pcs	\$5.70/pcs	\$57.00
9	170444	646.2910	Deflector Issue P/O to ATG : _____ AS Hard Anodize, Color Black / Prime As per Dwg 646.2900 Rev. N/C	Firmed	5/16/18	8 pcs	0 pcs	8 pcs	\$49.20/pcs	\$393.60
	174119			Firmed	5/17/18	7 pcs	0 pcs	7 pcs	\$49.20/pcs	\$344.40
Sub Total:						15	0	15		\$738.00
10	177135	649.5012	Deflector Issue P/O to ATG: _____ AS PER MPP-172 SECTION 2.1, HARD ANODIZE COLOR BLACK, PER IAW MIL-A-8625 TYPE 3 CLASS 2 AS PER MPP-172 SECTION 4.2, PRIME AS PER IAW MIL-PRF-23377 TYPE 1 CLASS N Certification of Conformity is required	Firmed	5/16/18	16 pcs	0 pcs	16 pcs	\$8.50/pcs	\$136.00
Grand Total:										\$1,951.70
Order Notes										
Plex 5/16/18 8:15 AM dart.tsimiklis.chrisoula										

AT 18/05/18

AT 18/05/18

AT 18/05/18

AT 18/05/16

AT 18/05/18

AT 18/05/16

AT 18/05/17

AT 18/05/25

AT 18/05/25

DAS
11
8-89



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 915235

Date: 25-May-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Chrisoula Tsimiklis
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		OUR TRUCK	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
16 ea	Part: 649.5012 Deflector Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0001-.0002" (.1 - 2 mils) per drawing. Job: 23046 PO: PO039824 Line: 11	Rev: D	D&S M 9-18 MAY 25 2018
8 ea	Part: 646.2910 Deflector Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 23045 PO: PO039824 Line: 10	Rev: N/C	
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>JS/SHV</u> Certified Signature: <u>[Signature]</u> Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt.			
Made in Canada.			